

SOUTH PRODUCTION NOTES

September 19, 2014
Midnight Shift

BASF EMPLOYEES
81 Last Recordable
442 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / AI-4190 Next:

Completed.

Midnight shift:

Day shift: Cleaned the mixer and pulva-need to run dry ice through the extruder. The dryer is over half done.

Afternoon shift:

#1 RC / AI-5637 next:

Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift:

Day shift:

Afternoon shift: Taking temperatures back up plus 30 degrees-feed all 5 bags again.

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift:

Day Shift: Continued / need to clean inserts.

Afternoon Shift: Continued.

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

Exhaust to F1

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run- B Grodecki.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#3 RC / D-1794:

Continue when feed is available.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Need to exhaust to CTO

New Pfaudler / D-1145 SNAP:

When material available again, continue. Should make 2 Batches per Shift if carts available..

Midnight shift:

Day shift: Completed.

Afternoon Shift: No activity.

National Dryer / D-1145 SNAP:

When material available again, continue. Target = 1200 lbs. per hour.

Midnight Shift:

Day shift: Continue/4 buggies to feed and clean out all since we are at end of run.

Afternoon Shift: Continued. All buggies have been fed but need to clean out the buggies.

#4 RC / D-1145 SNAP:

Restarting calciner to finish the last SNAP impreg batches.

Midnight Shift:

Day shift: Continue/2 bags to refeed at regular temp.-they are across from #1 RC.

Afternoon Shift: Continued.

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift:

Day shift: Continue on 2nd shift.

Afternoon Shift: Started making batches-pulled off to start cleaning #1 Dryer.

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift:

Day Shift: Continued.

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3 / Cu-1986:

Continue On.

Midnight Shift:

Day shift: Running.

Afternoon shift:

Tower 6 / Cu-0860:

Continue on.

Midnight Shift:

Day shift: Unloaded and reloaded and running.

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Continued.

Day shift: Continue-10 totes.

Afternoon shift:

South Screener / Cu 0860 :

Continue On.

Midnight shift: Continued.

Day shift: Continue-8 totes

Afternoon Shift:

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day Shift: Continue

Afternoon shift: Continued.

#2664 (east) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day shift: Continue

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

PK Blender / 3915 Pill Mix:

HOLD!!!! 19 of 25 batches made, will need 6 more bags of sterotex before making more HOWEVER we are NOT to make more until DC baghouse pressure drop issues are resolved.

Work notification written to change the sheaves in the PK blender dust collector fan. The sheaves were previously changed to slow down the fan due to a squeeling sound, but since it's been slowed down the differential pressure on the collector is too low and out of compliance with the EPA. If we speed up the fan we should be able to achieve a higher dP, hopefully without the loud sound we had previously. Right now the fan is running about 1800RPM, the nameplate shows the design to be 3500RPM. We are not going to run the PK until this issue is resolved and the dP is within range,

Midnight Shift:

Day shift: Hold...will pull remaining filters tonight per Justin Quach, then have ready for install of new filters and caps Thursday morning/Afternoon.

Afternoon shift: Removed another row of DC bags and capped. Failed test.

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift:

Day Shift: Continue
Afternoon shift: Continue

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift: No activity

Afternoon shift: No activity. Midnight OT inbound operator (Taylor) will be working on PM on TK #4, per Bill Grodecki

Building 27 Belt Filter / S1-81 trial:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift:

Day shift:

Afternoon Shift: No activity.

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers**
- 2) Reduction Tower Screeners**
- 3) S1-81 Trials**
- 4) #3 Line/#3RC**
- 5) #1 Line/#1 RC**
- 6) West Pfaudler/National Dryer/#4RC**
- 7) #2 Line/#2RC**
- 8) #5 RC**
- 9) Horne Tableting**
- 10) South PK**
- 11) Abbe/#6RC**

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Work order was submitted to repair leak from access panel on F-1 Scrubber.